



# ALLIANCE<sup>®</sup>

## WATER CONDITIONING AGENT / AMS REPLACEMENT FOR USE WITH FULLY-LOADED GLYPHOSATES AND MOST OTHER HERBICIDES REQUIRING AMS

Protected by U.S. Patent No. 5,945,377

### PRINCIPAL FUNCTIONING AGENTS:

Ammonium sulfate, and proprietary blend of water conditioning, coupling and antifoam agents..... 50%

CONSTITUENTS INEFFECTIVE AS SPRAY ADJUVANT ..... 50%

TOTAL..... 100%

All ingredients are exempt for the requirements of a tolerance in 40 CFR 180.

## KEEP OUT OF REACH OF CHILDREN

## CAUTION

Causes moderate eye irritation. Avoid contact with eyes, skin or clothing. Do not get in eyes, on skin, or on clothing. Wear chemical-resistant gloves when mixing or handling product. Wash thoroughly with soap and water after handling. Remove contaminated clothing and wash clothing before reuse.

### FIRST AID

IF SWALLOWED: Call a poison control center or doctor immediately for treatment advice. Have person sip a glass of water if able to swallow. Do not induce vomiting unless told to do so by a poison control center or doctor. Do not give anything by mouth to an unconscious person.

IF IN EYES: Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Call a poison control center or doctor for treatment advice.

IF ON SKIN OR CLOTHING: Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call a poison control center or doctor for treatment advice.

### STORAGE AND DISPOSAL

**STORAGE:** Store in secure area away from feed or food products. If frozen, bring back to room temperature, then shake well or re-circulate before use.

**CONTAINER DISPOSAL:** Do not reuse empty container. Triple rinse (or equivalent) then offer for recycling or for disposal in a sanitary landfill, or by other means approved by State and local authorities.

### GENERAL INFORMATION

ALLIANCE is an AMS replacement that prevents glyphosate tie-up with free ions in the spray tank and improves absorption of herbicide on plant surfaces.

ALLIANCE enhances the efficacy of Roundup WeatherMax<sup>™</sup>, Roundup Original Max <sup>™</sup> II and various glyphosate herbicides that are labeled for agricultural, aquatic, forestry, non-cropland, and right-of-way uses. ALLIANCE may be used in spray applications when the pesticide necessitates an ammonium sulfate or ammonium nitrogen additive.

Distributed by:  
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## DIRECTIONS FOR USE

### Shake well before using

Carefully follow the precautions, restrictions, recommended use rates and application directions appearing on the pesticide label.

**Approved For Use With Potassium Salt Glyphosate Formulations.**

**Approved For Aquatic Use With Pesticide Labeled for Aquatic Use.**

**MIXING:** Fill the spray tank half full with water and start agitation. Always add ALLIANCE first with the agitator running. Then add the glyphosate herbicide and continue to fill spray tank. Do not mix ALLIANCE with INTERLOCK™ in an induction system or container when both products are undiluted. Once mixed in water, both products are compatible in either mixing order.

**USE RATE:** ALLIANCE often may be used at a rate of 4 to 6 quarts per 100 gallons of spray solution. The standard use rate is **5 quarts per 100 gallons** for areas where 4 ¼ to 8 ½ pounds per 100 gallons of ammonium sulfate is required. Depending on water hardness, rates may have to be adjusted up to 8 to 10 quarts per 100 gallons of spray solution.

When applying glyphosate herbicides with foliar micronutrients such as Origin® MAX-IN™ for Beans or Origin® MAX-IN™ Manganese, under extreme environmental conditions, or heavy pressure from hard to control weeds, it may be advisable to use ALLIANCE at a rate of 8 to 10 quarts per 100 gallons of spray solution.

**NOTE:** When applying aerially, follow pesticide label directions including minimum water volume per acre. Do not substitute ALLIANCE for water required by the pesticide label.

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### Notice of Warranty

Seller warrants that the product conforms to its chemical description and is reasonably fit for the purposes stated on the label when used in accordance with directions under normal conditions of use. SELLER MAKES NO OTHER EXPRESS OR IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, NOR IS ANY REPRESENTATIVE OF SELLER AUTHORIZED TO MAKE ANY SUCH WARRANTY OR MODIFY THESE TERMS. This warranty does not extend to the storage, handling or use of this product contrary to label instructions, or under abnormal conditions, or under conditions not reasonably foreseeable to Seller, and Buyer assumes the risk of any such storage, handling or use. Seller shall not be responsible for incidental or consequential damages, if any, resulting from a breach of warranty.